

QUALITY CONTROL

Pre-shipment quality control report

This is a format sample. Every company, price, date and finding below is invented to show how the deliverable is structured. It does not describe a real supplier, project or client.

PREPARED FOR	REFERENCE	ISSUED	PREPARED BY
Sample Client Ltd.	IA-QC-0000	18 May 2026	IndiAndes – inspection coordinated on site

Scope and standard

Product	Percale bed linen, 200 TC	Order quantity	4,000 pieces
Quantity presented	4,000 pieces, 100% packed	Inspection standard	ISO 2859-1, general level II
Accepted quality limit	Critical 0, Major 2.5, Minor 4.0	Sample size drawn	200 pieces
Inspection date	18 May 2026	Reference sample	Sealed counter-sample, approved 02 April 2026

Results against the sampling plan

CLASS	FOUND	ALLOWED	RESULT
Critical	0	0	Pass
Major	3	10	Pass
Minor	11	14	Pass

The lot passes on the agreed sampling plan. Passing is not the same as defect-free: it means the defect rate in the sample sits inside limits you accepted in advance.

Checks performed

- Quantity and carton count against the packing list
- Construction and thread count against the sealed counter-sample
- Dimensions after one wash, four sizes, five pieces each
- Colour against the approved lab dip in daylight and store light

- Seam strength and stitch density, sampled across three lots
- Care label, composition label and barcode accuracy
- Packing, polybag sealing and carton drop test

Nonconformities recorded

MAJOR	Fitted sheet depth below tolerance on one lot Three king fitted sheets from lot 4 measured 34 cm against a specified 36 cm ±1 cm after wash. Corrective action: Lot 4 re-measured in full at the factory. 62 pieces replaced from lot 6 before loading.
MINOR	Care label placement inconsistent Eleven pieces carried the care label on the side seam rather than the specified position. Corrective action: Accepted for this shipment. Position confirmed in writing for the next order.

Evidence

PHOTOGRAPH	PHOTOGRAPH	PHOTOGRAPH
Cartons presented for inspection <i>In a real report this frame holds a dated photograph.</i>	Measurement against the counter-sample <i>In a real report this frame holds a dated photograph.</i>	Replacement stock drawn from lot 6 <i>In a real report this frame holds a dated photograph.</i>

Disposition

Shipment approved to load following replacement of the 62 pieces from lot 4. The corrective action was verified before the container was sealed, and the label position has been added to the specification for the next order.